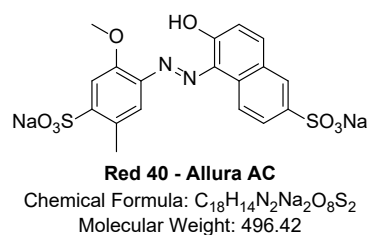
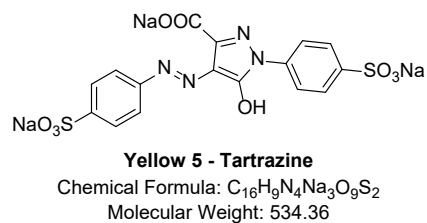
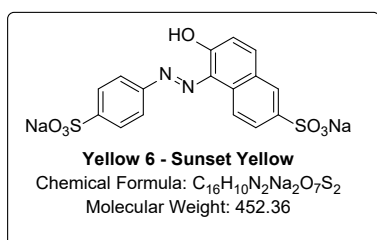


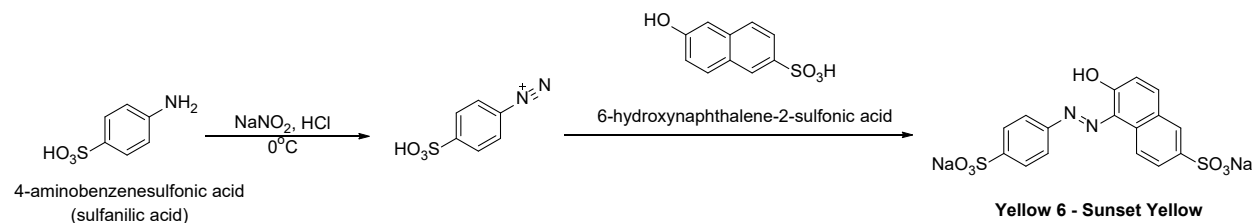
AZO DYE: SYNTHESIS OF YELLOW 6 (SUNSET YELLOW)

Introduction

Azo dyes are synthetic compounds characterized by one (mono azo) or several intramolecular N=N double bonds. Azo dyes can be found in a wide range of foods, including Cheetos, Sunkist soda drinks, cheese products, and candies. To synthesize azo dyes, aromatic diazonium salt is to be coupled with electron-rich aromatic species. The coupling reaction can be carried out in a basic, neutral or weakly acidic medium.



In this experiment, a commercial food grade dye called Yellow 6, also known as Sunset yellow, will be synthesized. In this two-step synthesis, 4-aminobenzenesulfonic acid is converted to 4-sulfobenzene diazonium at first. The resulting diazonium salt couples with 6-hydroxynaphthalene-2-sulfonic acid in the second step to yield yellow 6, a bright orange-yellow azo dye.



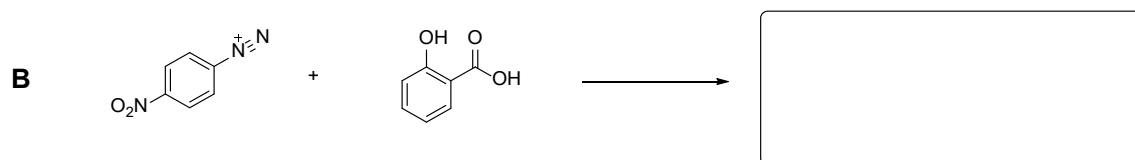
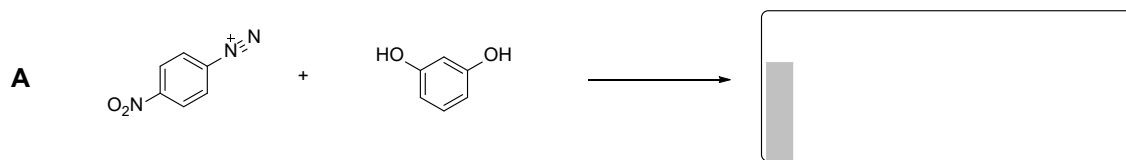
Procedure

1. Mix 175 mg of sulfanilic acid and 100 mg of sodium carbonate in 5 mL of water in a 50 mL Erlenmeyer flask. Suspension can be heated gently to dissolve all the reagents. Let the solution cool to room temperature.

- Add 100 mg of sodium nitrite and 1 mL of water to a test tube. Add this NaNO₂ solution to the solution in step 1, cool the mixture in an ice-water bath.
- Slowly add 0.5 mL of concentrated hydrochloric acid to 3 g of ice in a small beaker. (**Caution: Concentrated HCl should be handled in fuming hood by the instructors.**)
- Slowly add the solution in the Erlenmeyer flask dropwise into the small beaker. Swirl the beaker constantly so the internal temperature doesn't rise above 5°C.
- After addition is completed, leave the beaker in ice-water bath for another 5 min. Swirl the beaker occasionally.
- While waiting, dissolve 225 mg of 6-hydroxynaphthalene-2-sulfonic acid in 10 mL of 2.5 M sodium hydroxide solution in a 50 mL Erlenmeyer flask. Add a large stirring bar and cool the solution in ice-water bath for 5 minutes.
- Slowly add the diazonium salt solution dropwise by a pipette into the NaOH solution with magnetic stirring. (**Caution: Do not turn on the heating**)
- Leave the resulting mixture in ice-water bath with stirring for another 10 min. Add 1 g of NaCl to the mixture. Flask can be heated gently on a hotplate until all solid dissolves. Cool the mixture to room temperature, then in ice-water bath until precipitate forms. Collect the product by vacuum filtration.
- Recrystallize the crude product with 1:1 EtOH/water mixture.

Questions

- Suggest the structures of the product:



- During the coupling reaction of diazonium and 6-hydroxynaphthalene-2-sulfonic acid, why does the coupling (electrophilic substitution) only occur in one position? (Hint: Draw the resonance structures of the reaction intermediates)
- Suggest mechanism for the reaction of 4-aminobenzenesulfonic acid with sodium nitrite to form 4-sulfobenzenediazonium.

Reference

1. Tami, K., Popova, A. and Proni, G., Engaging students in real-world chemistry through synthesis and confirmation of azo dyes via thin layer chromatography to determine the dyes present in everyday foods and beverages. *Journal of Chemical Education*, 2017. 94(4), pp.471-475.
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